

# TWINKLE

## SPECIFICATIONS

| Composition | Average Thickness | Carrier            | Certifications                                                                                               |
|-------------|-------------------|--------------------|--------------------------------------------------------------------------------------------------------------|
| PU          | 235 microns       | Adhesive polyester | REACH n° 1907/2006/EU<br> |

## APPLICATION INSTRUCTIONS | Laser friendly

| Applies on                                                                                 | SUGGESTED CUTTING SETTINGS |            |           | TRANSFER SETTINGS |               |                      |      |
|--------------------------------------------------------------------------------------------|----------------------------|------------|-----------|-------------------|---------------|----------------------|------|
| cotton, polyester, poly/cotton blends (not suited for treated and dye sublimated textiles) | Blade                      | Pressure   | Speed     | Time              | Temperature   | Pressure             | Peel |
|                                                                                            | 45°                        | 150-170 gf | 15 cm/sec | 15 seconds        | 150°C (302°F) | Medium (2,5/3,5 bar) | cold |

- Mirror cut the design
- Weed excess material
- Place the design on the garment
- Heat apply at the conditions shown above
- Peel carrier cold

### PRODUCT HIGHLIGHTS

- Intense sparkling and reflective effect
- Glossy smooth surface
- Silicon-like touch

**NOTE:** We highly recommend to perform a test before launching a production.

## CARE AND WASHING RECOMMENDATIONS

| Washing                | Ironing        | Tumble dry          | Dry cleaning | Storage Shelf Life | Storage Temperature   | Storage Conditions          | Position |
|------------------------|----------------|---------------------|--------------|--------------------|-----------------------|-----------------------------|----------|
| Up to 40°C, inside-out | YES inside-out | YES synthetic cycle | ---          | Up to 2 years      | Between 18°C and 26°C | Away from sunlight and dust | Vertical |

- Wait 24 hours after the application before the first wash
- Respect the textile recommendations
- Do not bleach or use aggressive chemical agents

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