

Technical Bulletin 7.5

Outdoor Durability of Mactac Graphics - Self-adhesive films

INTRODUCTION

At Mactac, we care about the quality of our products during application and throughout time. Most of our products are therefore warranted for several years outdoors and indoors according to applications. However, exposure of the products to UV light and temperature inevitably leads to degradation of the graphics and/or fading of the inks colour over time. The most determining factor for a graphics durability is the geographical location of application, correlated to the overall UV exposure of the graphics. Other parameters greatly influencing the durability of the products are temperatures and humidity of the region, pollution level and altitude, graphic orientation and, in the case of digitally printable graphics, the nature of the inks (solvent, latex, UV) as well as the ink load used.

Horizontal and/or south-facing exposure in high temperatures, in high UV exposed climates are the worst conditions a graphics product will have to withstand.

In the case of digitally printable Mactac Self-Adhesive Films, laminates are recommended to limit the colour fading of the inks, in addition to providing mechanical protection, and ease of cleaning. Mactac laminates provide other functionalities to the printed image - like glossiness, mattity, structured surface, anti-graffiti or anti-slip performance – are also available.

In the table below, Outdoor durability of digitally printable Mactac products (printed media + appropriate laminate), vehicle wrapping films (colours and transparent) and Signage films are reported. These values are only valid if graphics are applied according to Mactac Guidelines and converted using standard CMYK, OEM inkjet digital inks listed below (for digitally printable products).

ZONE DEFINITION

The climate of a region greatly influences the outdoor durability of Mactac self-adhesive products (printed and unprinted).

The globe has therefore been divided into 3 regions or zones:

Zone 1	Z	one 2	Zone 3		
Andorra Austria Belarus Belgium Bosnia & Herzegovina Bulgaria Croatia Czech Republic Denmark Ecuador Estonia Finland France (excluding Corsica) Georgia Germany Hungary Iceland Ireland Italy (North and Central)	Albania Armenia Australia* Azerbaijan Bahamas Bangladesh Barbados Belize Benin Bhutan Bolivia Brazil Burkina Faso Burundi Cambodia Cameroon Cape Verde Caribbean Isles Chile China Colombia Costa Rica	Madagascar Malawi Malaysia Maldives Malta Mauritius Micronesia Myanmar (Birma) Nepal New Zealand Nicaragua Panama Papua New Guinea Paraguay Peru Philippines Portugal Puerto Rico Rwanda Samoa San Marino Sao Tome & Principe	Afghanistan Algeria Angola Australia – Above a line 100km north of Perth/Brisbane Australia – Desert areas Bahrain Botswana Central African Rep. Chad Congo Cyprus Egypt Equatorial Guinea Eritrea Ethiopia Gabon Gambia	Sierra Leone Somalia South Africa Tanzania Tunisia Uganda United Arab Emirates Yemen Zambia Zimbabwe	

Kosovo Latvia Liechtenstein Lithuania Luxembourg Macedonia F.Y.R. Moldova Monaco Montenegro Netherlands, the Norway Poland Romania Russia San Marino Serbia Slovakia Slovenia Sweden Switzerland Ukraine United Kingdom	Côte d'Ivoire Dominica Dominican Republic East Timor El Salvador Fiji France (Only Corsica) Greece Grenada Guatemala Guyana Haïti Honduras Indonesia Italy (South of Rome) Jamaica Japan Kazakhstan Korea (South)	Singapore Spain Sri Lanka Suriname Swaziland Taiwan Tajikistan Thailand Togo Trinidad & Tobago Turkey Turkmenistan Uruguay Uzbekistan Venezuela Vietnam Arizona California Florida (Southern) Newada New Mexico	Ghana Guinée Guinée-Bissau India Iraq Israel Jordan Kenya Kuwait Lebanon Liberia Libya Mali Mauritania Mozambique Namibia Niger Nigeria Mexico Morocco Oman Pakistan	
Ukraine	Kazakhstan	Nevada	Oman	
Vatican City *Except desert areas of the States mentioned in Zone 2	Lesotho	* Exceptions classified in Zone 3	Senegal	Exposed at all sites above altitudes of 1000 meters

TABLE OF DIGITAL INKJET PRINTERS AND INKS COMPATIBLE FOR MACTAC DIGITAL FILMS

Mactac provides warranties for Digital products that combine printable films with OEM printers and inks in the table below, to guarantee compatibility and provide superior performance.

More details can be found on our warranty coverage in the individual Product Warranty document which is available upon request.

	WARRANTIES FOR DIGITAL INKJET PRIN	ITERS AND INKS
Brand	Model	Inks
CANON	CS 6407 / 6410 CS 9065 / 9090 CS 9265 / 9290 CS 9050 / 9060 / 9065 / 9090 CS 9160 CS 9350/ CS 9360 Colorado 1650 Colorado 1630	IJC 640 IJC 910 IJC 920 IJC 930 IJC 930 IJC 932 UVgel 460 ink UVgel 460 ink
DURST	Rho 160 / 160+ / 160R Rho 205 Rho 312R / 512R Rho 320R / 320R HS Rho 350R / 351R Rho 500R Rho 600 Rho P10 320R	Rho Roll Ink

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EFI Vutek	UltraVu 150 UltraVu 5300 / 5330	UltraVu 5 Ink UltraVu 5 Ink
	UltraVu II 2360	UltraVu 5 Ink
EPSON	GS-6000 SC-30600 SC-50600 SC-70600 SC-S40600 series SC-S60600 series SC-S80600 series SC-R5000/R5000L	UltraChrome GS UltraChrome GS2 UltraChrome GS2 UltraChrome GSX UltraChrome GS3* UltraChrome GS3* UltraChrome GS3* UltraChrome GS3* UltraChrome GS3* Ultrachrome RS * Durability is based on CMYKLcLmLkR inks. There is no expectation of durability for white,
		metallic and green inks.
HP	HP Scitex TJ-8300 / 8350 HP Scitex Grandjet Series HP Scitex XLJet / XLI200 HP XLJet Premium / XLI500 HP Scitex TJ-8600 HP Designjet 25500 / 65500 HP Latex 600 / 800 HP 260/280 (26500/28500) Latex HP 820 / 850 Latex HP Latex 3000 Series HP Latex 300 Series HP Latex 1500 HP Latex F1000/2000 HP Latex 700/ 700W HP Latex 800/ 800W	TJ 100 Supreme XL300 Supreme XL300 Supreme XL300 Supreme TJ 210 HP 789 Latex HP LX 600 HP 792 Latex HP LX 610 HP 881/891 Latex Ink HP 831/871 Latex Ink HP 831/871 Latex Ink HP 882 Latex Ink HP 882 Latex Ink HP 882 Latex Ink HP 882 Latex Ink HP 873/ 873Y Latex Ink *With Gen 4 Latex, HP has removed the anti-scratch agent from the pigmented inks and replaced it with a new component called 'Overcoat'. In order for qualified HP Latex printers and Inks to be covered by the listed warranties, where overlaminate protection is needed, all prints must be done without the use of 'overcoat'. To ensure 'overcoat' is not used, two options are available to proceed: a) modify the overcoat setting at Odpp from the substrate media presets, or b) check the option "Optimize for lamination" in the RIP's printer settings. Failure to do so will void any warranties stated within this document.
MIMAKI	JV5 Series JV33/300/150 Series JV34-260 JV400 LX JV400 SUV JFX200-2513 JFX500-2131 CJV30/300/150 Series UJV160 UJV500-160 UJV500-160 / JFX200-2513 UCJV150/300 Series JV33/300/150 Series CJV30/300/150 Series CJV30/300/150 Series SWJ-320EA JV100 Series	HS / ES3 SS21 / ES3 / BS3 SS21 LX101 SU100 LUS150 LUS150 SS21 / ES3 / BS3 LF-200 LUS150 LUS150 LUS200 LUS170 BS4 BS4 CS100 / CS200 AS5 LUS 190/210 * Where relevant, white, orange and silver metallic inks are excluded from warranty unless stated

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митон	ValueJet VJ-628 ValueJet VJ-1324X ValueJet VJ-1604X ValueJet VJ-1624X ValueJet VJ-1638X ValueJet VJ-2638X XpertJet XPJ-1641SR XpertJet XPJ-1682SR XpertJet XPJ-1341SR-P XpertJet XPJ-1641SR-P	Eco Ultra Eco Ultra / UMS ink UMS / MS41 ink UMS / MS41 ink MS31 ink MS41 ink * Where relevant, white inks are excluded from warranty.
OKI	ColorPainter V-64s ColorPainter H-74s / H-104s ColorPainter H2-74s / H2-104s ColorPainter W-54s / W-64s ColorPainter M-64s ColorPainter H3-104s ColorPainter E-64s	EG-Outdoor LX EG-Outdoor GX EG-Outdoor GX EG-Outdoor GX SX Inks SX Inks SX Inks
ROLAND	VersaCAMM SPi/VP Series VersaCAMM VS Series SolJet Pro II Series SolJet Pro III Series SolJet Pro IV XR/XFSeries VersaART RS/RE Series VersaSTUDIO VersaCAMM VS-i Series VersaEXPESS RF SolJet EJ-640 TrueVIS VG/SG Series TrueVIS VG/SG 2 Series TrueVIS VF2-640	Eco-Sol MAX I/III Eco-Sol MAX I/III Eco-Sol MAX I/III Eco-Sol MAX I/III Eco-Sol MAX II/III EJ ink TR2 ink TR2 ink TR2 ink TR2 ink * Unless otherwise stated, durability for white, metallic, orange or green inks are not covered.

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TABLE OF OUTDOOR DURABILITY FOR MACTAC GRAPHICS - SELF-ADHESIVE FILMS

This table is not exhaustive: please contact us for more information.

More details can be found on our warranty coverage in the individual Product Warranty document which is available upon request.

OUTDOOR DURABILITY TABLE FOR MACTAC DIGITAL FILMS AND LAMINATES PER REGION									
		Ve	rtical ex	posure		Hor	Horizontal exposure		
Print media name	Laminate name	Unit	Zone 1	Zone 2	Zone 3	Unit	Zone 1	Zone 2	Zone 3
JT 8500 Series	LF 8500 Series	years	2	1	0.5	months	9	6	3
Easy 209P	LF 8500 Series	years	1	0.5	_	months	6	3	_
JT 8700 Series	LF 8700 UV Series	years	3	2	1.5	months	15	12	6
JT 8700 Series	PG 7034	years indoor	2	2	2	months indoor	12	12	12
JT 8700 Series	LAG 100	years	3	2	1.5	months	15	12	6
JT 8700 Series	LUV 7036 / PG 7075	years	3	2	1	months	15	9	6
JT 8700 Series	PG 7092 AS	years	1	0.5	-	months	6	3	- -
JT 5826 P	LF 8700 UV Series	years	3	2	1.5	months	15	12	6
JT 9300 Series	LF 9300 UV Series	years	3	2	7	months	15	12	6
JT 9500 Series	LF 9500 Series	years	4	2.5	1.5	months	18	12	6
JT 9500 Series	LAG 100	years	3	2	1	months	15	12	6
JT 9500 Series	PermaFun Carbon Fibers	years	3	2	1.5	months	15	12	6
JT 9500 Series	PermaFun Coarse Wood, Brushed Metal	years	5	3.5	2.5	years	2	1.5	1
JT 9700 Series	LF 9700 UV Series	years	5	3.5	2.5	years	2	1.5	1
JT 9700 Series	LAG 100	years	3	2	1.5	months	15	12	6
JT 9700 Series	PermaFun Carbon Fibers	years	3	2	1.5	months	15	12	6
JT 9700 Series	PermaFun Coarse Wood, Brushed Metal	years	5	3.5	2.5	years	2	1.5	1
WW 100 PRO	LF 10700 UV Series	years	3	2	1.5	months	15	12	6
WW 300 Series	LF 8700 UV Series	years	3	2	1.5	months	15	12	6
JT 5400 Series	LUV 7036	years	2	1	0.5	months	9	6	3

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JT 7300 WG-PB/PT 30/40	LUV 7036	years	2	1	0.5	-	-	-	-
JT 7500 WG-PB 40	LUV 7036	years	3	2	1	-	-	-	-
JT 7500 WG-PB 40	LF 10500 CG	years	3	2	1	-	-	-	-
Vehicle wrapping									, , , , , , , , , , , , , , , , , , ,
JT 10500 WG-BFG	LF 10700 UV Series	years	4	2	1	years	1.5	0.5	-
JT 10500 WG-BFG	LF 10500 CG	years	4	2	1	years	1.5	0.5	-
JT 10700 WG-BFG	LF 10700 UV Series	years	5	3	1.5	years	2.5	1.5	0.5
JT 10700 WG-BFG-XR	LF 10700 UV Series	years	5	3	1.5	years	2.5	1.5	0.5
JT 10500 WG-BFG	Permacolor HORIZon ™	years	5	3	1.5	years	2.5	1.5	0.5
JT 10700 WG-BFG	Permacolor HORIZon ™	years	7	5	3	years	3.5	2.5	1.5
JT 10700 WG-BFG-XR	Permacolor HORIZon ™	years	7	5	3	years	3.5	2.5	1.5
Floor Graphics			Horizo	ntal exp indoor	osure			ntal exp outdoor	
JT 8500 Series	LF 6302 Floorgraphics	months indoor	2	2	2	months outdoor	-	-	-
JT 8700 Series	LUV 6300 LUV 6301	months indoor	6 3	6 3	6 3	months outdoor	- -	- -	- -
WW 300 Series	FloorGrip	months indoor	12	12	12	months outdoor	3	1.5	-
JT 5425 PUV	LUV 6400	months indoor	3	3	3	months outdoor	-	-	-
StreetRap	StreetLam FloorGrip	months indoor	- 12	- 12	- 12	months outdoor	6 3	3 1.5	1.5 -

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OUTDOOR DURABILITY TABLE FOR MACTAC VEHICLE WRAPPING FILMS										
		Ve	Vertical exposure				Horizontal exposure			
Series Name	Type	Unit	Zone 1	Zone 2	Zone 3	Unit	Zone 1	Zone 2	Zone 3	
Vehicle Wrapping										
Mactac ColourWrap Series	White/Black Colours Metallics	Years	8 6 4	5 4 3	3 2 1.5	Years	5 3 2	3 2.5 1.5	1.5 1 0.5	
Mactac TF700 BF Sublime	White/Black Colours Metallics Pearl	Years	8 6 4 3	5 5 2 2	3 2 1 1	Years	4 3 2 1.5	3 2 1 1	0.5 0.5 0.5 0.5	
Mactac TF800 BF Stellar	Colours	Years	5	4	3	Years	3	2	0.5	
Mactac TF Brushed BF	Aluminium Titanium	Years	2.5 5	2 4	1.5 2.5	Years	1.5 3	1 2	- 0.5	
Mactac TF Carbon BF	Black Graphite	Years	5 4	4 3	2.5 2	Years	3 2	2 1.5	0.5 0.5	
Mactac TF Velvet	Black Colours	Years	4 2.5	3 1.5	2 1	Years	2.5 1.5	2 1	0.5 -	
Mactac ColorSkin 9900	White/Black Colours Metallics	Years	6 4 2	3 2 1	- - -	Years	3 2 1	1.5 1 0.5	- - -	
Mactac Crystal Protect 150	-	Years	8	5	2	Years	4	2.5	1	

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OUTDO	OR DURABILITY	TABLE FO	R MAC1	AC SIGN	NAGE FI	LMS PER I	REGION		
		Ve	rtical ex	posure		Hor	izontal (exposur	e
Serie's name	Туре	Unit	Zone 1	Zone 2	Zone 3	Unit	Zone 1	Zone 2	Zone 3
Coloured Opaque									
MACal 8200	Black&White Colours	years	4.0 3.0	3.0 2.2	2.0 1.5	-	-	-	-
MACal 8300	Black&White Colours	years	4.0 3.0	3.0 2.2	2.0 1.5	-	-	-	-
MACal 8900	Black&White Colours	years	4.0 3.0	3.0 2.2	2.0 1.5	-	-	-	-
MACal 9300	Black&White Colours Metallics	years	8.0 7.0 5.0	6.0 5.2 3.7	4.0 3.5 2.5	-	-	_	-
MACal 9800 (PRO, Cast)	Black&White Colours Metallics	years	10.0 8.0 5.0	7.5 6.0 3.7	5.0 4.0 2.5	-	-	<u>-</u>	-
MACal Truck Tarp	LF Truck Tarp CM-UV	years	5.0	3.7	2.5				
Translucent / Transparent									
MACal 9700	Black&White Colours	years	7.0 5.0	5.2 3.7	3.5 2.5	-	-	-	-
MACal 9722 light PRO	-	years	7.0	5.2	3.5	-	-	-	-
MACcrystal 8400	-	years	3.0	2.2	1.5	-	-	-	-
Glass Decor 500	-	years	5.0	3.7	2.5	-	-	-	-
Glass Decor 700	Dusted/ Frosted/ Colours	years	5.0	3.7	2.5	-	-	-	-
Windows Etch Film	-	years	3.0	2.2	1.5	-	-	-	-
MACal 1000 Series	Gold Silver	years	2 1	1 0.5	0.5 0.25				
MACal 1179 Gold	LF 9700 Series	years	3	2.2	1.5				
MACal 1169 Silver	LF 9700 Series	years	3	2.2	1.5				
Specialty									
MACal 8000	-	months	3.0	2.2	1.5	-	-	_	-
Reflective									
MAClite 5700	Black&White Colours	years	7.0 5.0	5.2 3.7	3.5 2.5	-	-	-	_

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