

Product name: Pentaprint® PVC PR-M180/09-04/8400-482D8-ZZZ

Description: medium impact strength
suitable for screen printing and UV offset

Quality segment: Print film
Type: PVC
Color: 1-White, opaque-023
Surface: FiMat/FiMat;2Side Corona-00
Additional treatment: No additional treatment-00

Properties	Standard	Unit	Standard values
Thickness base film	DIN 53370 / ISO 4593	µm	140 ... 900
Tolerance of Thickness	DIN 53370 / ISO 4593	%	-10,0 ... 10,0 140 ... 200 µm -7,0 ... 7,0 201 ... 400 µm -5,0 ... 5,0 401 ... 900 µm
Density	DIN EN ISO 1183-2	g/cm³	1,44 ... 1,48 140 ... 200 µm 1,39 ... 1,43 201 ... 900 µm
Tensile strength, min.	DIN EN ISO 527 test speed V 50 mm/min, measured lengthwise, depending on thickness	MPa	45
Impact strength, min.	DIN EN ISO 8256 measured lengthwise	kJ/m²	450
VICAT-softening point	DIN EN ISO 306 method B/50	°C	70 ... 74
Dimensional stability -longitudinal	DIN 53377 storage in oven at 140°C/10min	%	-10,0 ... 0,0 140 ... 200 µm -7,0 ... 0,0 201 ... 400 µm -5,0 ... 0,0 401 ... 900 µm
Dimensional stability -transverse	DIN 53377 storage in oven at 140°C/10min	%	-2,0 ... 2,0 140 ... 900 µm
Max. temperature load	without remaining change of sizes	°C	55
Surface tension, min.	DIN ISO 8296 measured with test inks	mN/m	42
Surface reflexion, 85°	DIN 67530; ASTM D-523 measuring angle 85° back surface	GE	10 ... 35
Surface reflexion, 85°	DIN 67530; ASTM D-523 measuring angle 85° upper surface	GE	0 ... 15

The statements contained herein are for informational purposes only and are true and accurate to the best of our scientific and technical knowledge. This information does not constitute a guarantee or warranty, express or implied, nor does it establish a legally valid contractual relationship. It is the customer's responsibility to determine the suitability of this product for the customer's intended use, and Klöckner Pentaplast does not assume any liability for the customer's use of this product or the information contained herein.

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Technical Data Sheet

Properties	Standard	Unit	Standard values
Surface roughness - Rz	DIN 4768 measured with MahrSurf M300, Lt 2,5	µm	5 ... 11

Regulatory:

The product corresponds to:

- respective regulations and directives for food contact
- Packaging requirements for heavy metals
- Supplementary confirmations to the above-named points can be issued on request.

Storage conditions:

- Ideal storage conditions between 10 - 30°C (50 - 86°F)
- Ideal RH 40 - 70%
- Should not be stored in direct sunlight and avoid major thermal fluctuation
- Store in original packaging
- Before working up the films should be conditioned a minimum of 24 hours room temperature (15 - 30°C)
- recommended use of the material within one year of production date

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