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Hoch Fladungen

Test laboratory for the fire behavior of building materials, Dipl.-Ing. (FH) Andreas Hoch
Testing, supervising and certifying body, authorized by the building supervision authority

TEST REPORT
PZ-Hoch-161385

for the proof of Fire behaviour according to DIN 4102, part 1
Translation of the German test report – no guarantee for translation of technical terms

company	**Heytex Bramsche GmbH** Heywinkelstraße 1 D-49565 Bramsche
description of samples	fabric consisting of polyester, coated with PVC colour 1: white / white colour 2: white / blue
name of the material	**„Artikel H6803 Digitex Soft Plus“ und** **„Artikel H6803 Digitex Soft Plus Blueback“**
sampling	by the company itself
content of request	Proof of flammability to classify building materials to class B1 “schwerentflammbar” according to DIN 4102, part 1
validity of test report	30.11.2021
result	**The examined products meet the requirements of class B1 for “schwerentflammbare” (hardly flammable) building materials according to DIN 4102, part 1 (May 1998), suspended freely or with distance of >40 mm to same or other plain materials.**

This test report includes 5 pages and 6 enclosures.

Remark: If the above mentioned building material is not used as product according to MBO § 2, Abs. 9, Ziffer1, there is no need for a general building supervisory test report.
This test report is not valid if the examined building material is used as product in the meaning of state building prescriptions (MBO § 17, Abs. 3).
This test report does not replace an eventually necessary proof of applicability concerning building supervisory or building laws in the meaning of state building prescriptions. This has to be verified by:

- “allgemeine bauaufsichtliche Zulassung” (general building inspectorate approval) or by
- „allgemeines bauaufsichtliches Prüfzeugnis“ (general building inspectorate certificate) or by
- “Zustimmung im Einzelfall” (exceptional approval)

This test report can underlie building supervisory procedures

- for regular building products for the prescribed proofs of conformity
- for non-regular building products for the needed proofs of applicability.

This test report must not be published and copied without preceding agreement of the test laboratory and if agreed, only during validity and unchanged concerning appearance and contents.

member of
notified body no.: 1508

By the DAkkS according to DIN EN ISO/IEC 17025 accredited test laboratory.
The accreditation is valid for the testing methods specified in the certificate.

DAkkS Deutsche Akkreditierungsstelle D-PL-11005-01-00

1. Description of test material in condition as delivered

PN 24664: **„Artikel H6803 Digitex Soft Plus Blueback“** colour: white / blue
-fabric consisting of polyester, coated with PVC-
side A: white / side B: blue, a little bit glossy
characteristic values determined by the test laboratory:
area weight: about 361 g/m² thickness: about 0,32 mm

PN 24665: **„Artikel H6803 Digitex Soft Plus“** colour: white / white
-fabric consisting of polyester, coated with PVC-
side A: white / side B: white, a little bit glossy
characteristic values determined by the test laboratory:
area weight: about 358 g/m² thickness: about 0,34 mm

The testing laboratory is not provided with further details concerning composition of the tested building materials. Samples are deposited.

2. Preparation of samples

The samples were kept in climate chamber 23/50 until they reached constant weight.

3. Arrangement of samples

mounting: freely suspended

#8615:	flaming side A in warp direction	PN 24664
#8616:	flaming side B in warp direction	PN 24664
#8617:	flaming side A in weft direction	PN 24664
#8618:	flaming side A in warp direction	PN 24665

4. Date of test

CW 51 in 2016

5. Results The test has been examined according to DIN 4102 (Mai 1998)

line no.	Measurement	Result with the tested specimen				Dim.
	Test number	#8615	#8616	#8617	#8618	
	flaming direction / side	warp / A	warp / B	weft / A	warp / A	
	sample-no.	PN 24664			PN 24665	
1	Number of specimen arrangement acc. to. DIN 4102/T15, schedule 1	1	1	1	1	
2	Maximum flame height above bottom edge of the specimen	80	70	70	70	cm
3	Time [1]	0:24	0:15	0:09	0:16	min:s
4	Burn through / melting Time [1]	0:05	0:04	0:05	0:05	min:s
	Observations on the back side of the specimen					
	Flames / Glowing	./.	./.	./.	./.	
5	Time [1]	./.	./.	./.	./.	min:s
	Change of colour	./.	./.	./.	./.	
6	Time [1]	./.	./.	./.	./.	min:s
	Falling of burning droplets	./.	X	./.	./.	
7	Start [1]	./.	0:13	./.	./.	min:s
	Extent					
8	sporadic falling of burning droplets [2]	./.	X	./.	./.	
9	continuous falling of burning droplets [2]	./.	./.	./.	./.	min:s
	Falling of burning droplets	./.	./.	./.	./.	
10	Start [1]					min:s
	Extent	./.	./.	./.	./.	
11	sporadic falling of burning droplets [2]					
12	continuous falling of burning droplets [2]	./.	./.	./.	./.	
13	After flame time at the bottom of the sieve (max.)	./.	0:02	./.	./.	min:s
14	Impairment of the burner by dropping or falling material: Time [1]	./.	./.	./.	./.	min:s
15	Premature end of test Final occurrence of burning at the specimen [1]	./.	./.	./.	./.	min:s
16	Time of eventually end of test [1]	./.	./.	./.	./.	min:s
	After flame after end of test					
17	Time [1]	./.	./.	./.	./.	min:s
18	Number of specimen	./.	./.	./.	./.	
19	Front side of specimen [2]	./.	./.	./.	./.	
20	Back side of specimen [2]	./.	./.	./.	./.	
21	flame length	./.	./.	./.	./.	cm

line no.	Measurement	Result with the tested specimen				Dim.
	Test number	#8615	#8616	#8617	#8618	
	flaming direction / side	warp / A	warp / B	weft / A	warp / A	
	Afterglow after end of test	./.	./.	./.	./.	
22	Time [1]	./.	./.	./.	./.	min:s
23	Number of specimen	./.	./.	./.	./.	
	Place of appearance	./.	./.	./.	./.	
24	Lower half of the specimen [2]	./.	./.	./.	./.	
25	Upper half of the specimen [2]	./.	./.	./.	./.	
26	Front side of specimen [2]	./.	./.	./.	./.	
27	Back side of specimen [2]	./.	./.	./.	./.	
	Density of smoke					
28	≤ 400 % * min	36	43	24	29	% * min
29	> 400 % * min [4]	./.	./.	./.	./.	% * min
30	Diagram: encl. no.	1	2	3	4	
	Residual lengths: individual value [3]					
31	Specimen 1	57	44	55	48	cm
	Specimen 2	23	47	59	44	cm
	Specimen 3	52	42	59	37	cm
	Specimen 4	48	56	57	53	cm
32	Average value, individual test [3]	**45**	**47**	**58**	**46**	
33	Photo of specimen in enclosure no.	1	2	3	4	
34	Flue gas temperature	116	118	119	116	°C
35	Maximum of average value Time [1]	09:08	10:00	09:57	09:42	min:s
36	Diagram: encl. no.	1	2	3	4	
37	Remarks: - none -					

[1] indication of times: from the begin of testing procedure [2] checked off if applicable
[3] indication of carrier/foam layer separated in case of fire-proofing agents
[4] very strong development of smoke

6. Explanations concerning the testing procedure

There were no additional tests proceeded because of the residual length of more than 45 cm.

7. Summary of results and additional establishments to Fire Behaviour

lineno.	measurement	Result with the tested specimen				dimension
	test-no.	#8615 warp / A	#8616 warp / B	#8617 weft / A	#8618 warp / A	
	sample-no.	PN 24664			PN 24665	
1	residual length	45	47	58	46	cm
2	max. smoke temperature	**116**	**118**	**119**	**116**	°C
3	density of smoke - integral	36	43	24	29	%min
4	remarks: -none-					

According to DIN 4102, part 1, "schwerentflammbare" (hardly flammable) building materials must meet the requirements of class B2.

Pursuant to additional tests in the ignitability apparatus this can be determined (appendix 5 & 6).

8. Special remarks

- This report is only valid for the material as described under paragraph 1. In combination with other materials or with additional coatings or grounds etc. the burning behaviour may differ.
- This test report is not valid for the exposure to outdoor climate conditions.
- This test report is not valid, as soon as the fabric is used as a building product in the sense of the "Landesbauordnungen" (state building requirements, MBO § 17, par. 3).
- This test report is no substitute for a General Building Inspectorate Certificate.
- This test report is granted without prejudice to the rights of third parties, in particular private proprietary rights.
- For legal interests only the German original version is relevant.
- In General Building Inspectorates procedures this test report can be based for
  - regular building materials for the required proof of accordance
  - for not regular building materials for the required proof of applicability

9. Validity

This test report is valid until the mentioned date on page 1. The test report becomes invalid in case the standards on which the tests are based are changed.

Fladungen, 21.12.2016

clerk in charge:

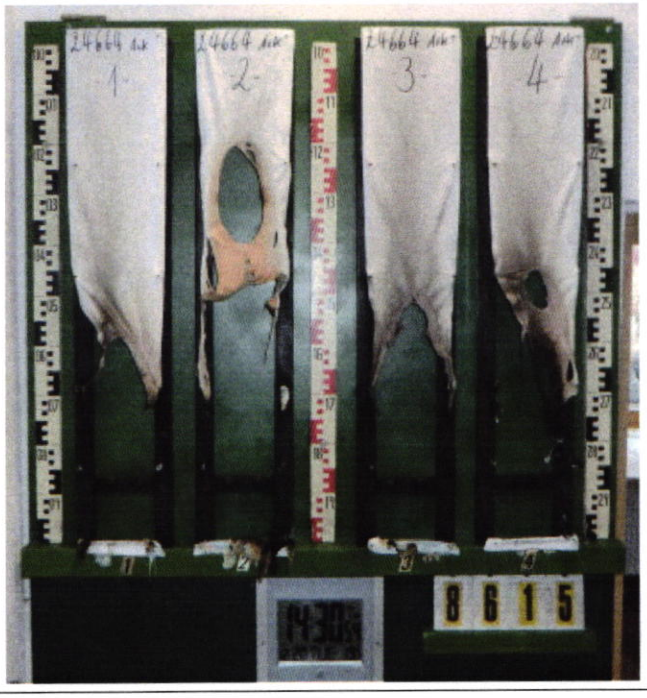
(Dipl.-Ing. (FH) Jürgen Hammer)

ANERKANNTE PRÜF-, ÜBERWACHUNGS- UND ZERTIFIZIERUNGSSTELLE Hoch Fladungen

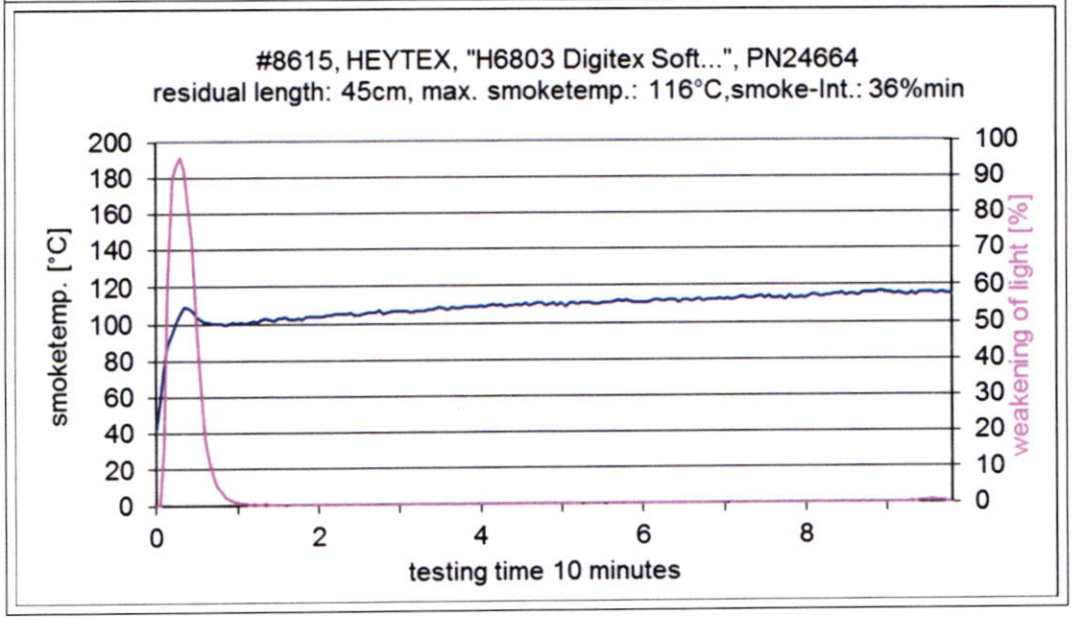
Head of the test laboratory:

(Dipl.-Ing.(FH) Andreas Hoch)

„Brandschacht“-test #8615



measurement



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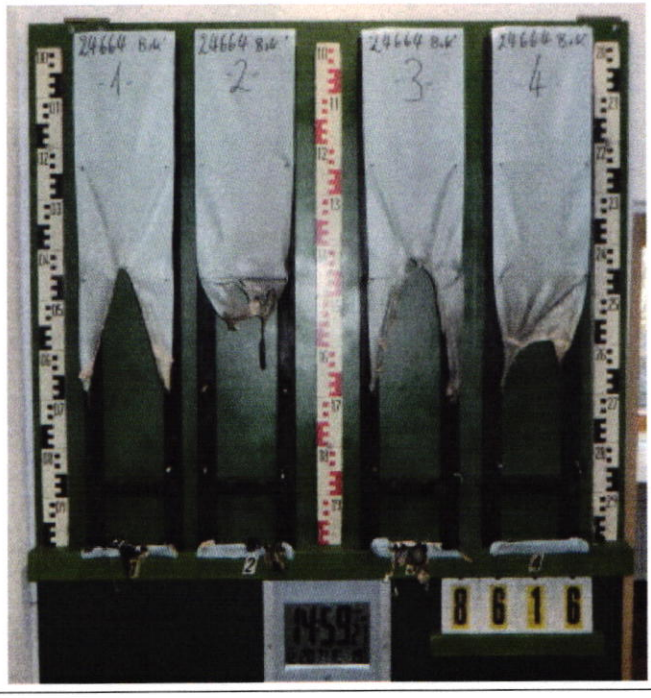
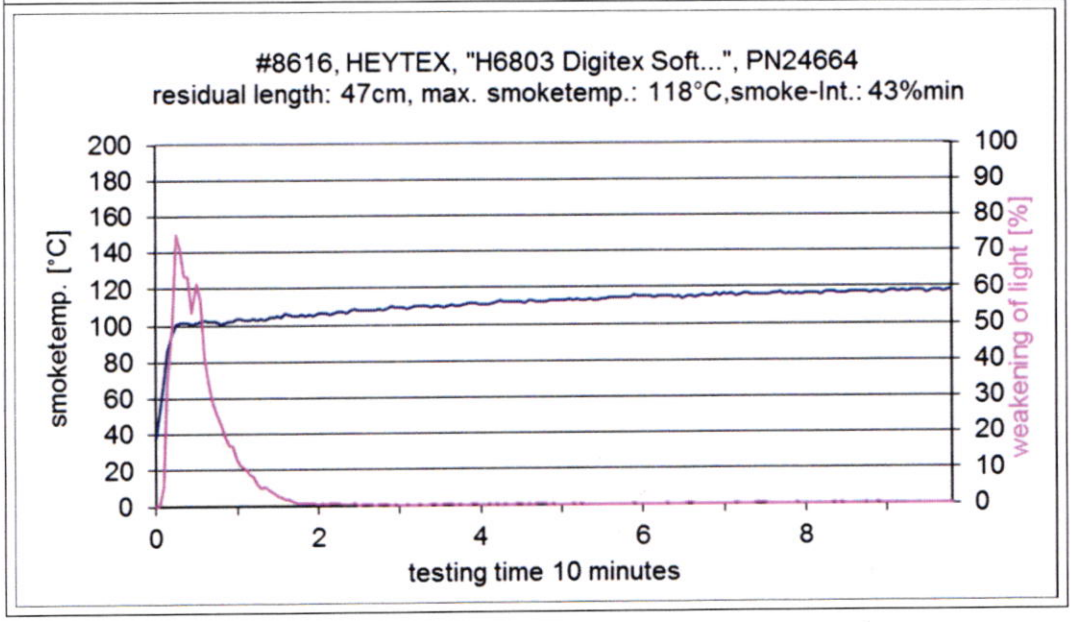
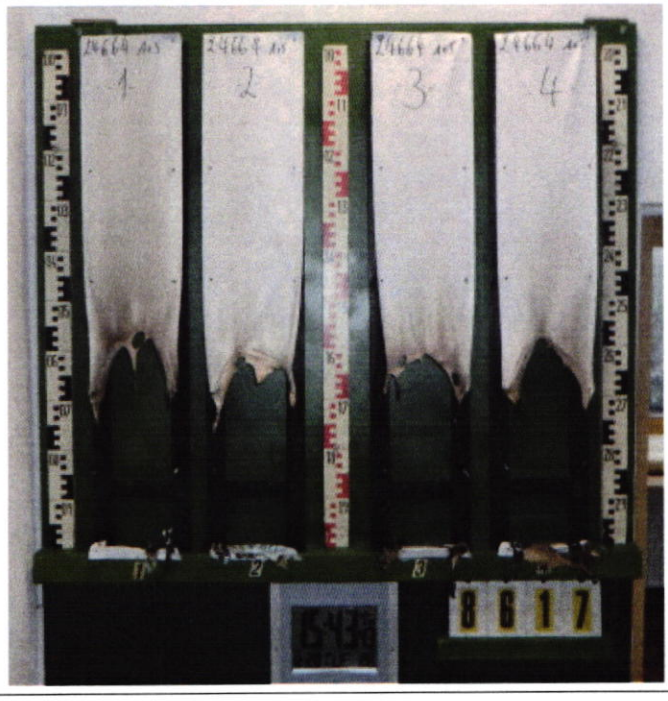


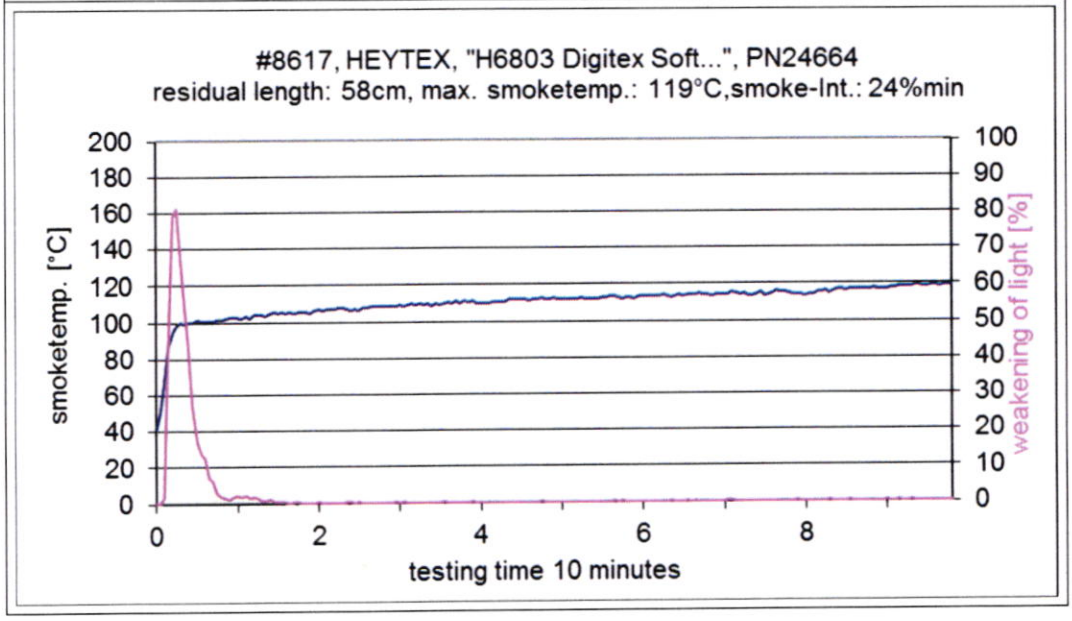
measurement



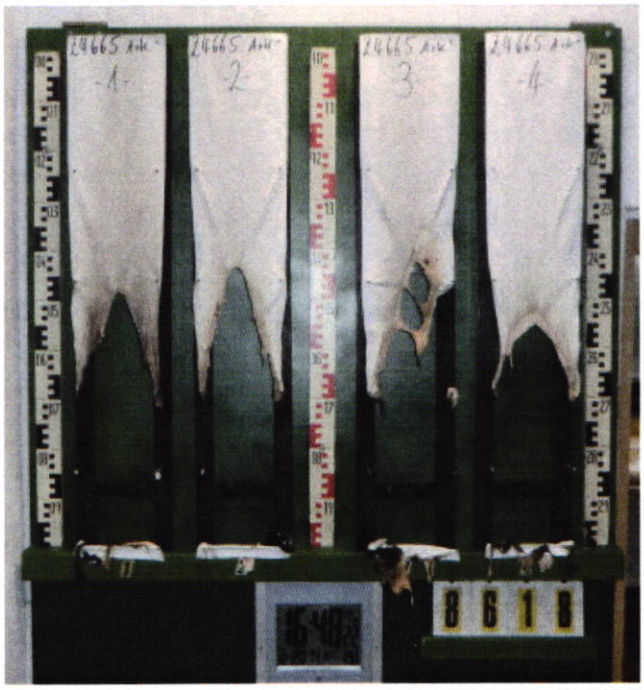
„Brandschacht“-test #8617



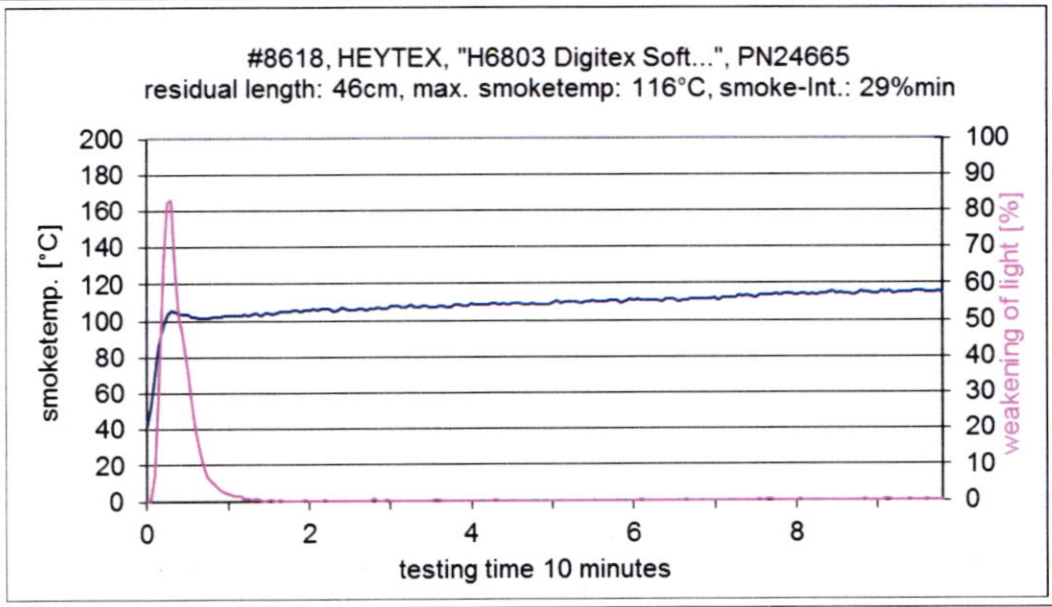
measurement



„Brandschacht“-test #8618



measurement



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Test for normal flammability
classifying B2 according to DIN 4102

1. Description of test material in condition as delivered look at page 2
2. Preparation of samples

   Out of the material there have been cut samples for the ignitability apparatus.
   The samples were kept in a climate 23/50 until they reached constant weight.
3. Arrangement of samples -freely suspended-

   Flaming in warp and weft direction / Flaming side A and side B
4. Date of test CW 51 in 2016
5. Results

PN 24664: flaming side A in weft	edge-test						surface-test						Dim
samples no.	1	2	3	4	5	6	1	2	3	4	5	6	
ignition[1]	1	1	1	1	1	--	3	--	--	--	--	--	s
reaching the mark of measurement[1)2)]	./.	./.	./.	./.	./.	--	./.	--	--	--	--	--	S
max. flame height	12	11	12	12	11	--	9	--	--	--	--	--	cm
time	14	12	10	6	10	--	13	--	--	--	--	--	
self cessation of the flames end of afterflame[1]	15	14	14	8	14	--	15	--	--	--	--	--	s
end of glowing[1]	16	16	18	15	16	--	16	--	--	--	--	--	s
flames were extinguished after[1]	./.	./.	./.	./.	./.	--	./.	--	--	--	--	--	s
smoke development (visual)	very heavy						very heavy						
dropping of burning material during 20 s[1]	./.	./.	./.	./.	./.	--	./.	--	--	--	--	--	s
Appearance after test: burned out till max. height 12 cm x width 2 cm													

PN 24664: additional tests	edge-test						surface-test						Dim
samples no.	1	2	3	4	5	6	1	2	3	4	5	6	
ignition[1]	1	1	1	--	--	--	3	3	3	--	--	--	s
reaching the mark of measurement[1)2)]	./.	./.	./.	--	--	--	./.	./.	./.	--	--	--	s
max. flame height	10	10	11	--	--	--	10	8	9	--	--	--	cm
time	10	10	11	--	--	--	10	12	13	--	--	--	
self cessation of the flames end of afterflame[1]	15	13	12	--	--	--	15	15	15	--	--	--	s
end of glowing[1]	17	16	17	--	--	--	16	16	16.	--	--	--	s
flames were extinguished after[1]	./.	./.	./.	--	--	--	./.	./.	./.	--	--	--	s
smoke development (visual)	very heavy						very heavy						
dropping of burning material during 20 s[1]	./.	./.	./.	--	--	--	./.	./.	./.	--	--	--	s
Appearance after test: burned out till max. height 12 cm x width 2 cm													

[1)] time mentioned from the beginning of the test [2)] during 20 Sec -/- no appearance -- no information

PN 24665: additional tests	edge-test						surface-test						Dim
samples no.	1	2	3	4	5	6	1	2	3	4	5	6	
ignition[1)]	1	1	1	1	--	--	3	3	3	1	--	--	s
reaching the mark of measurement[1)2)]	./.	./.	./.	./.	--	--	./.	./.	./.	./.	--	--	s
max. flame height	9	10	11	11	--	--	9	9	9	8	--	--	cm
time	8	13	13	12	--	--	12	12	12	12	--	--	
self cessation of the flames end of afterflame[1)]	15	14	14	13	--	--	15	15	17	15	--	--	s
end of glowing[1)]	18	16	17	17	--	--	16	17	18	16	--	--	s
flames were extinguished after[1)]	./.	./.	./.	./.	--	--	./.	./.	./.	./.	--	--	s
smoke development (visual)	very heavy						very heavy						
dropping of burning material during 20 s[1)]	./.	./.	./.	./.	--	--	./.	./.	./.	./.	--	--	s
Appearance after test: burned out till max. height 12 cm x width 4 cm													

[1)] time mentioned from the beginning of the test [2)] during 20 Sec -/- no appearance -- no information

6. Remarks and explanations to the testing procedure - none –
7. Opinion concerning the dropping of burning material
   The test for normal flammability shows no burning dripping material.